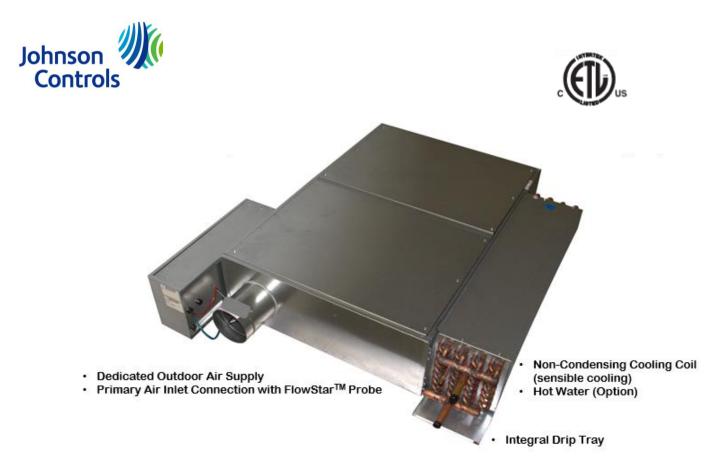
Chilled Water DOAS Fan Powered Terminal Units







DOAS TERMINAL UNITS FEATURES AND BENEFITS

MINIMUM VENTILATION CONTROL

The DOAS unit provides the Designer, Owner and Occupant with a series fan powered terminal unit which includes an integral chilled water sensible only coil at the plenum air inlet. The primary air inlet is sized to provide conditioned, dehumidified air from a DOAS (dedicated outside air system) air handler, continuously measuring and controlling to minimum ventilation rates. The coil provides sensible cooling capacity and control at the zone level.

Optional hot water reheat is available to meet comfort needs without additional secondary systems.

APPLICATION SPECIFIC COILS

Care must be taken when sizing DOAS terminal units and coils to ensure proper operation and reliable occupant comfort. Johnson Controls manufactures the chilled and hot water coils allowing for flexibility for job specific design requirements.

INTEGRAL DRIP TRAY

Factory installed drip tray in case sensible cooling coil temporarily experiences non-design conditions.

ENERGY EFFICIENT SOLUTIONS

ECM motors are standard to optimize fan energy use with latest energy efficient motor technology. Available with a remote or manual speed adjustment for addressing multiple control strategies.

PATENTED FlowStar™ INLET SENSOR

The industry's best – FlowStar[™] is a multi-axis center averaging airflow sensor with external balancing taps.

	LINUT		OUTSIDE	AIR (25%)				3-PHASE
MODEL	UNIT SIZE	FAN CFM	CFM	MIN ? Ps	FAN HP	VOLTS	F.L.A.	NEUTRAL AMPS
		200	50	0.01		120	5.0	N/A
		300	75	0.01		120	5.0	N/A
	0608	500	125	0.01	1/3			
		700	175	0.02		277	2.6	5.4
TCL-CC-X		900	225	0.04				
		300	75	0.01		120	5.0	N/A
	0600	500	125	0.01	1/2	120	5.0	NJA
	0609	700	175	0.02	1/3	277	26	F A
		900	225	0.04		211	2.6	5.4
		400	100	0.01		120	7.7	N/A
		600	150	0.09		120		N/A
	0619	800	200	0.14	1/2			
		1000	250	0.19		277	4.1	7.2
		1200	300	0.22				
		800	200	0.14		120	9.6	N/A
TCS-CC-X	0621	1100	275	0.21	3/4	120	5.0	NA
	0021	1400	350	0.25	3/4	277	5.5	10.9
		1700	425	0.29		277	5.5	10.9
		800	200	0.01		120	9.6	N/A
	0821	1100	275	0.04	2/4	120	9.0	NA
	0821	1400	350	0.06	3/4	277		10.0
		1700	425	0.08		277	5.5	10.9

NOTES:

- 1. Min. ΔPs is the static pressure difference across the primary air valve with the damper wide open. All losses (including optional hot water coil) are handled by the unit fan and need not be considered for primary air performance calculations.
- 2. Performance data obtained from tests conducted in accordance with ARI Standard 880.
- 3. Calculate wire feeder size and max. over current protective device per NEC and local code requirements. Recommended fuse type shall be UL Class RK5, J, CC or other motor rated fuse.
- 4. Neutral harmonic current contribution for each 3-phase balanced load of motors at full speed.
- 5. Includes factory provided 2mH choke for power factor correction on 3/4 hp, 120v and 1 hp, 120v motors.

		Johnson	TITLE:	N	ODEL	SELECTION DATA TCL-CC-X TCS-CC-X
		Controls	DRN BY: JSM	DATE: 06/10/15	SCALE: NTS	DRAWING NO.
THIS DRAWING CONTAINS PROPRIETARY DATA. UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRICTLY PROHIBITED WITHOUT WRITTEN PERMISSION	LE DRAWING CT TO CHANGE WITHOUT NOTICE. CERTIFIED DRAWINGS.	CKD BY: ML	DATE: 06/10/15	REV: 00	06-75042-J	

FAN	c	OUTSID	E AIR				UND P LET ΔP			DISCHARGE SOUND POWER 1.0" INLET ΔPs						
CFM					FULL	OCTA\	/E BAN	D, Hz		FULL OCTAVE BAND, Hz						
	%	CFM	Min. Δ Ps	125	250	500	1000	2000	4000	125	250	500	1000	2000	4000	
	0%	0	-	50	51	49	44	32	25							
200	15%	30	0.01	51	51	49	44	33	33	58	55	54	50	46	38	
	25%	50	0.01	52	52	50	45	34	34							
	0%	0	-	50	51	50	45	33	26							
300	15%	45	0.01	51	51	50	46	36	35	58	56	55	53	49	41	
	25%	75	0.01	51	51	50	46	36	35							
	0%	0	-	55	54	54	50	38	31						÷	
500	15%	75	0.01	55	<mark>5</mark> 4	54	50	<mark>3</mark> 9	37	63	60	59	57	<mark>54</mark>	49	
	25%	125	0.01	56	55	55	51	41	38							
	0%	0	-	61	57	58	55	<mark>4</mark> 4	37							
700	15 <mark>%</mark>	105	0.01	61	58	58	56	45	40	69	66	64	62	59	56	
	25%	175	0.02	62	59	59	56	47	42							
	0%	0	=	<mark>6</mark> 4	59	59	57	46	40							
800	15%	120	0.01	64	60	59	57	48	42	72	69	66	65	62	60	
	<mark>25%</mark>	200	0.02	66	60	60	58	49	43							
	0%	0	-	68	63	62	60	52	45							
1000	15%	150	0.01	68	63	62	60	52	45	75 73	73	69	68	65	64	
	25%	250	0.04	68	<mark>63</mark>	62	60	52	45							

- 1. MIN. $\triangle Ps$ is the static pressure difference across the primary air VALVE WITH THE DAMPER WIDE OPEN.
- 2. SOUND LEVELS ARE EXPRESSED IN DECIBELS, dB re: 1 X 10⁻¹² WATTS.
- 3. FAN EXTERNAL STATIC PRESSURE IS 0.25 INCHES w.g.
- 4. PERFORMANCE DATA OBTAINED FROM TESTS CONDUCTED IN ACCORDANCE WITH ARI STANDARD 880.

5. DISCHARGE DATA IS CORRECTED TO INCLUDE DUCT END REFLECTION ENERGY PER AHRI 880.

		Johnson	TITLE: SO			≿ O.A. MINIMUM △Ps CC-X SIZE 0608
		Controls	DRN BY: GMA	DATE: 1/23/16	SCALE: NTS	DRAWING NO.
THIS DRAWING CONTAINS PROPRIETARY DATA. UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRICTLY PROHIBITED WITHOUT WRITTEN PERMISSION	DO NOT SCA DIMENSIONS AND DATA ARE SUBJEC CONTACT FACTORY FOR		CKD BY:	DATE:	REV: 01	06-80045-J

					RADIA	TED SC	OUND P	OWER		DISCHARGE SOUND POWER						
FAN		DUTSIC	DE AIR			1.0" IN	LET ΔP	s		1.0" INLET ΔPs						
CFM			_		FULL	ΟΟΤΑ	/E BAN	D, Hz		FULL OCTAVE BAND, Hz						
	%	CFM	Min. ∆Ps	125	250	500	1000	2000	4000	125	250	500	1000	2000	4000	
	0%	0	-	52	51	51	45	33	25							
300	15%	45	0.01	53	50	50	45	33	29	60	57	56	52	48	41	
	25%	75	0.01	52	50	50	44	33	28							
	0%	0	-	57	53	55	52	39	30							
500	15%	75	0.01	57	53	54	49	38	37	64	61	60	56	53	48	
	25%	125	0.01	56	54	54	48	37	35							
	0%	0	-	62	57	57	58	45	37							
700	15%	105	0.01	62	57	57	56	43	36	69	66	64	61	58	55	
	25%	175	0.02	62	58	57	55	42	37							
	0%	0	-	64	59	59	59	48	40							
800	15%	120	0.01	64	59	58	57	45	39	72	69	66	64	60	58	
	25%	200	0.02	65	60	58	56	44	39							
	0%	0	_	68	63	61	62	51	44							
1000	15%	150	0.01	69	63	61	60	50	44	78	74	70	68	65	63	
	25%	250	0.04	70	64	62	59	48	44							

- 1. MIN. △PS IS THE STATIC PRESSURE DIFFERENCE ACROSS THE PRIMARY AIR VALVE WITH THE DAMPER WIDE OPEN.
- 2. SOUND LEVELS ARE EXPRESSED IN DECIBELS, dB re: 1 X 10⁻¹² WATTS.
- 3. FAN EXTERNAL STATIC PRESSURE IS 0.25 INCHES w.g.
- 4. PERFORMANCE DATA OBTAINED FROM TESTS CONDUCTED IN ACCORDANCE WITH ARI STANDARD 880.
- 5. DISCHARGE DATA IS CORRECTED TO INCLUDE DUCT END REFLECTION ENERGY PER AHRI 880.

TITLE:

						Unit	Size 0	619								
	Outs	ide Air		Radia	ted So	ound F	Power		Discharge Sound Power							
FAN	%			Full	Octav	e Ban	d, Hz		Full Octave Band, Hz							
CFM	%	CFM	125	250	500	1000	2000	4000	125	250	500	1000	2000	4000		
	0	0	52	52	50	43	38	31	61	56	56	52	50	44		
400	25	100	52	52	50	44	39	32	61	56	56	52	50	44		
	50	200	53	53	51	46	41	34	61	56	56	53	50	45		
	0	0	56	55	53	47	42	34	66	61	59	57	54	49		
600	25	150	56	56	54	48	43	36	66	61	60	58	55	51		
	50	300	56	57	55	49	44	38	67	62	61	59	56	53		
	0	0	58	58	56	50	45	37	66	61	61	59	56	52		
800	25	200	59	59	57	51	47	40	67	63	63	62	59	57		
	50	400	60	60	58	53	49	43	68	65	65	65	62	60		
	0	0	60	60	57	55	49	42	68	65	64	65	61	58		
1000	25	250	62	62	60	55	51	44	69	65	65	65	62	59		
	50	500	64	64	62	56	52	46	71	66	66	66	63	61		
	0	0	62	64	60	57	54	46	71	68	67	69	65	62		
1200	25	300	64	65	62	58	54	47	72	68	68	69	66	63		
	45	550	66	67	65	59	55	49	73	69	69	69	67	65		
	0	0	64	65	62	58	56	50	72	70	69	71	67	65		
1400	25	350	66	66	64	59	56	50	73	70	70	71	68	66		
	40	550	68	68	66	60	57	51	74	71	71	72	69	68		

- 1. FAN EXTERNAL STATIC PRESSURE IS 0.25 INCHES W.G.
- 2. OA INLET STATIC PRESSURE IS 1.0 INCHES W.G. RADIATED SOUND POWER VALUES ARE UP TO 1dB LOWER @ 0.5" AND UP TO 1 dB HIGHER @ 1.5" W.G. STATIC PRESSURE
- 3. PERFORMANCE DATA OBTAINED FROM TESTS CONDUCTED IN ACCORDANCE WITH AHRI STANDARD 880
- 4. DISCHARGE SOUND POWER ADJUSTED FOR DUCT END REFLECTION LOSS AS REQUIRED BY AHRI 880
- 5. SOUND POWER LEVELS, Lw, ARE EXPRESSED IN DECIBELS, dB re: 1 X 10⁻¹²

	L	Johnson	TITLE: MODE	EL TCS-	CC-X	OWER LEVELS WITH 3/4 CCF LINER SIZE 0619
		Controls	DRN BY: NBooz	DATE: 02/18/14	SCALE: NTS	DRAWING NO.
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SOUND POWER LEVELS

	Unit Size 0821															
	1					Unit	Size 0	821	1							
	Outs	ide Air		Radia	ted So	ound F	Power	•	Discharge Sound Power							
FAN	%	CFM	Full Octave Band, Hz							Full Octave Band, Hz						
CFM	70	CLIN	125	250	500	1000	2000	4000	125	250	500	1000	2000	4000		
	0	0	55	55	54	46	42	34	63	61	59	56	53	48		
800	25	200	57	56	54	47	44	37	64	61	59	57	54	50		
	50	400	59	57	55	49	47	40	65	61	60	58	55	52		
	0	0	57	58	57	51	48	41	66	65	64	61	59	56		
1100	25	275	60	60	57	52	49	43	68	65	64	62	59	57		
	50	550	63	62	59	53	51	45	70	65	64	63	60	58		
	0	0	61	62	59	56	52	47	71	69	67	66	63	62		
1400	25	350	64	64	61	56	54	49	72	69	68	67	64	63		
	50	700	66	65	63	57	55	50	74	70	69	68	66	65		
	0	0	65	66	62	59	57	52	72	71	68	69	67	66		
1700	25	425	67	67	64	59	57	52	74	72	69	70	68	67		
	50	850	69	69	66	60	58	53	77	73	72	72	69	68		
	0	0	67	69	65	61	60	56	75	75	72	73	71	70		
2000	25	500	70	71	67	63	61	57	78	76	74	75	73	72		
	50	1000	73	73	69	65	62	58	80	77	76	77	74	72		

- 1. FAN EXTERNAL STATIC PRESSURE IS 0.25 INCHES W.G.
- 2. OA INLET STATIC PRESSURE IS 1.0 INCHES W.G. RADIATED SOUND POWER VALUES ARE UP TO 1dB LOWER @ 0.5" AND UP TO 1 dB HIGHER @ 1.5" W.G. STATIC PRESSURE
- 3. PERFORMANCE DATA OBTAINED FROM TESTS CONDUCTED IN ACCORDANCE WITH AHRI STANDARD 880
- 4. DISCHARGE SOUND POWER ADJUSTED FOR DUCT END REFLECTION LOSS AS REQUIRED BY AHRI 880
- 5. SOUND POWER LEVELS, Lw, ARE EXPRESSED IN DECIBELS, dB re: 1 X 10⁻¹²

Johnson 🕖

Controls

TITLE:

DRN BY:

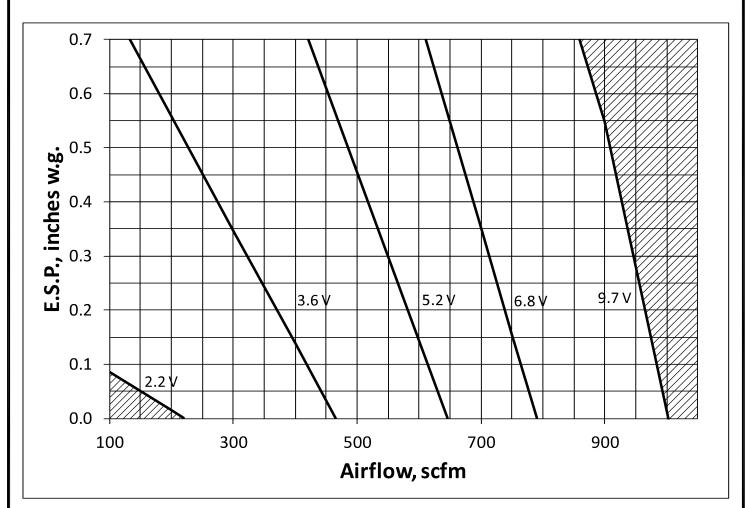
DATE: 02/18/14 **REV:** 00

70-99000-02-J

SOUND POWER LEVELS

HP	VOLTAGE	AMPS ¹
1/3	277	2.6

1. USE FLA (FULL LOAD AMPS) TO CALCULATE WIRE FEEDER SIZE AND MAXIMUM OVER CURRENT PROTECTIVE DEVICE PER NEC AND LOCAL CODE REQUIREMENTS. RECOMMENDED FUSE TYPE SHALL BE RK5, J, CC OR OTHER MOTOR RATED FUSE.



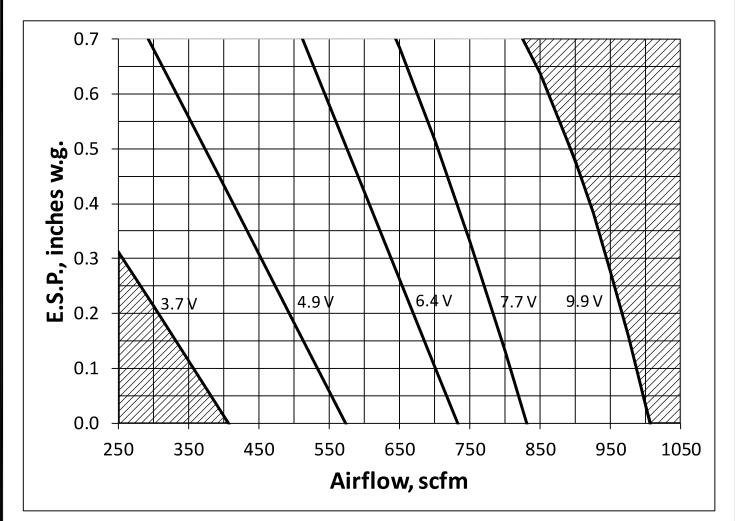
VALID SELECTION IS MADE ANYWHERE IN THE NON-SHADED AREA.

THE PERFORMANCE SHOWN IS RATED TO INCLUDE A 4 ROW 14FPI COOLING COIL, AND 1" THICK CLEAN PLEATED FILTER. ADDITIONAL ROWS AND/OR OPTIONAL HOT WATER COIL REQUIRE ADDITION OF ASSOCIATED PRESSURE DROP TO SPECIFIED E.S.P. TO CONFIRM FAN PERFORMANCE.

		Johnson	TITLE: F.	AN PERF	ORMAI	CC-X SIZE 0608 NCE CURVE W/ ECM ANT TORQUE
		Controls	DRN BY: DVG	DATE: 6/12/12		DRAWING NO.
This drawing contains proprietary data. Unauthorized disclosure, reproduction, or use is strictly prohibited without written permission	DO NOT SCA DIMENSIONS AND DATA ARE SUBJEI CONTACT FACTORY FOR		CKD BY: ML	DATE: 6/12/12	REV:	06-80044-J

HP	VOLTAGE	AMPS ¹
1/3	277	2.6

1. USE FLA (FULL LOAD AMPS) TO CALCULATE WIRE FEEDER SIZE AND MAXIMUM OVER CURRENT PROTECTIVE DEVICE PER NEC AND LOCAL CODE REQUIREMENTS. RECOMMENDED FUSE TYPE SHALL BE RK5, J, CC OR OTHER MOTOR RATED FUSE.



VALID SELECTION IS MADE ANYWHERE IN THE NON-SHADED AREA.

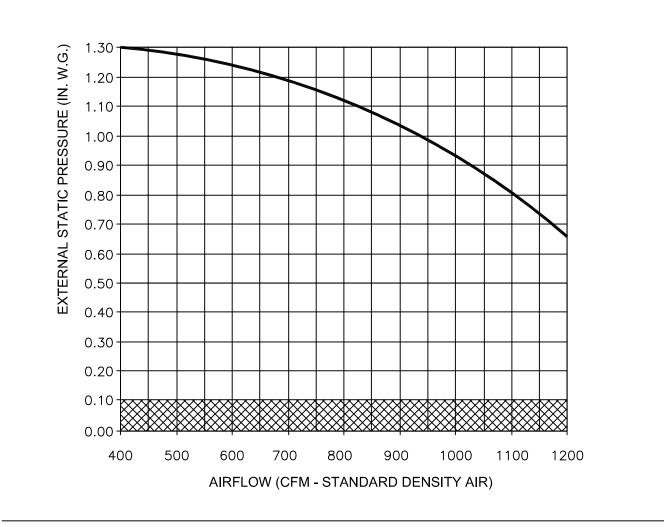
PERFORMANCE SHOWN IS RATED TO INCLUDE A 8 ROW, 12 FPI COOLING COIL AND 1" CLEAN PLEATED FILTER. ADDITIONAL PRESSURE DROP ASSOCIATED WITH OPTIONAL HOT WATER COIL AND/OR DIFFERENT COOLING COIL CONSTRUCTION MUST BE ADDED TO SPECIFIED E.S.P. TO CONFIRM PERFORMANCE.

		Johnson	TITLE: F	AN PERF		CC-X SIZE 0609 NCE CURVE W/ ECM ANT TORQUE
		Controls	DRN BY: NBooz	DATE: 02/17/15	SCALE: NTS	DRAWING NO.
This drawing contains proprietary data. Unauthorized disclosure, reproduction, or use is strictly prohibited without written permission	LE DRAWING CT TO CHANGE WITHOUT NOTICE. CERTIFIED DRAWINGS.	CKD BY: DF	<u> </u>	REV: 01	06-80047-J	

HP	VOLTAGE	AMPS ¹	3-PHASE ² NEUTRAL AMPS
1/2	120	7.7	13.3
1/2	208	5.0	8.6
1/2	277	4.1	7.1

1. Use FLA (Full Load Amps) to calculate wire feeder size and maximum over current protective device per NEC and local code requirements. Recommended fuse type shall be UL Class RK5, J, CC or other motor rated fuse.

2. Neutral harmonic current contribution for each 3-phase balanced load of motors at full speed.



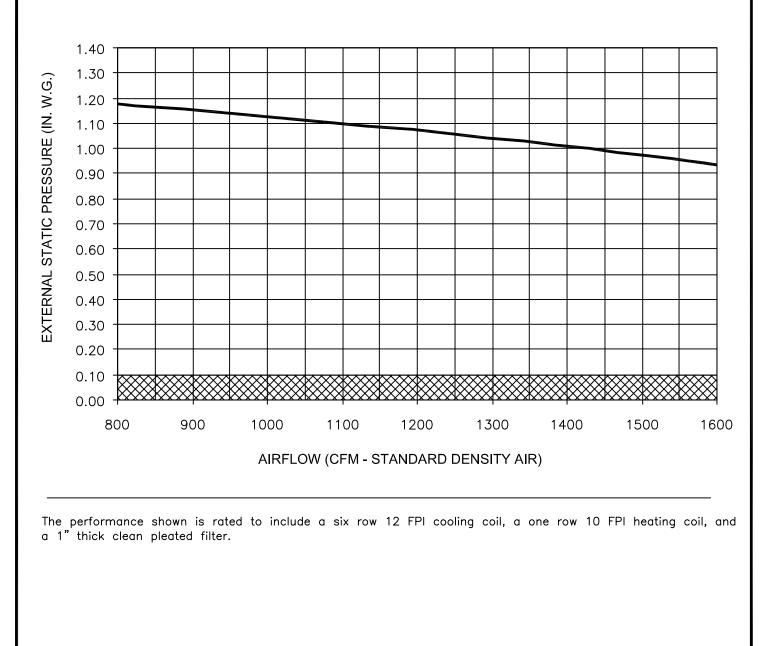
The performance shown is rated to include a six row 12 FPI cooling coil, a one row 10 FPI heating coil, and a 1" thick clean pleated filter.

		Johnson	TITLE:	FAN PERF	ORMA	-CC-WC-X 0619 NCE CURVE W/ECM VOLUME MODE
		Controls	DRN BY: JSM	DATE: 05/16/08	SCALE: NTS	DRAWING NO.
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НР	VOLTAGE	AMPS ¹	3-PHASE ² NEUTRAL AMPS
3/4	120	9.6	16.6
3/4	208	7.3	12.6
3/4	277	5.5	9.5

1. Use FLA (Full Load Amps) to calculate wire feeder size and maximum over current protective device per NEC and local code requirements. Recommended fuse type shall be UL Class RK5, J, CC or other motor rated fuse.

2. Neutral harmonic current contribution for each 3-phase balanced load of motors at full speed.



		Johnson		FAN PERF	FORMA	WC-X 0621/0821 NCE CURVE W/ECM VOLUME MODE
		Controls	DRN BY: JSM	DATE: 05/16/08	SCALE: NTS	DRAWING NO.
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Model	Dra	wing Type		Drawing #
		Casting Only	LH	06-75008
	Construction 4	Cooling Only	RH	06-75031
TCL-CC-X	Construction 4,		LH	06-75026
Size 0608	6, or 8 Row	With 1R HWC	RH	06-75032
	Cooling Coil	With EH	LH	06-75023
			RH	06-75033
		Cooling Only	LH	06-75027
	Construction 4	Cooling Only	RH	06-75029
TCL-CC-X	Construction 4,	With 1R HWC	LH	06-75028
Size 0609	6, or 8 Row Cooling Coil		RH	06-75030
		With EH	LH	06-75034
			RH	06-75035
	Quantum	Cooling Only	LH	06-75015
TCS-CC-X	Construction	Cooling Only	RH	06-75014
Size 0619	6 Row Cooling	With 1R HWC	LH	06-75017
	Coil		RH	06-75016
	Construction	Cooling Only	LH	06-75010
TCS-CC-X	6 Row Cooling	Cooling Only	RH	06-75009
Size 0621	Coil	With 1R HWC	LH	06-75012
	Coll		RH	06-75011
	Construction	Cooling Only	LH	06-75020
TCS-CC-X	Construction	Cooling Only	RH	06-75019
Size 0821	6 Row Cooling		LH	06-75022
	Coil	With 1R HWC	RH	06-75021

	SPECIFICATIONS								
Standard Construction:		Unit Size	Inlet Dia X	Inlet Y	4 Row Z	6 Row Z	8 Row Z		
1. Patented FlowStar™ multi-axis center averaging airflow		0408	3-7/8 [98]	10-1/2 [267]	5 [127]	7-3/8 [187]	10 [254]		
sensor with external balancing taps.		0608	5-7/8 [149]	6-3/4 [171]	5 [127]	7-3/8 [187]	10 [254]		
 Unit and primary inlet valve constructed from minimum 22 gauge galvanized steel meeting 125 hour salt spray requirements per ASTM B117. Casing insulation complies with UL181 and NFPA 90A and is installed with no raw edges in the airstream. Single point power connection provided. ECM fan motor with remote or manual speed adjustment. Motor isolated from the fan housing. Unit assembly is ETL listed in accordance with UL/ANSI 1995 / CSA c22.2. Full top and bottom access provided to main unit casing. Side access to control enclosure. Filter size is 9 [229] X 36 [914] X 1 [25]. Cooling coil has copper tubing with aluminum fins. Manual air vent & bleed valve not shown. Integral Drip tray is non-insulated, 1/2" deep, with no drain connection per customer request. Customer is responsible for condensate 	6 [1 6–1/4 [159] - TO CENTER OF INLET Inlet Dia "X" 32 [813]	52]	AIR MAX			7-3/8 [187]	5] 2		
	7/8 [22] Electrical Knockouts and Acc Located on Back o Control Enclosure 9–1/8 [232] 4–1/2 [114] TO CENTER OF	ess Holes	RETURN	PPLY INTEGRAL D SEE NOTE	DRIP TRAY 12	C-X SIZE XX08, LEF COOLING ONLY ECM FAN MOTOR	4		

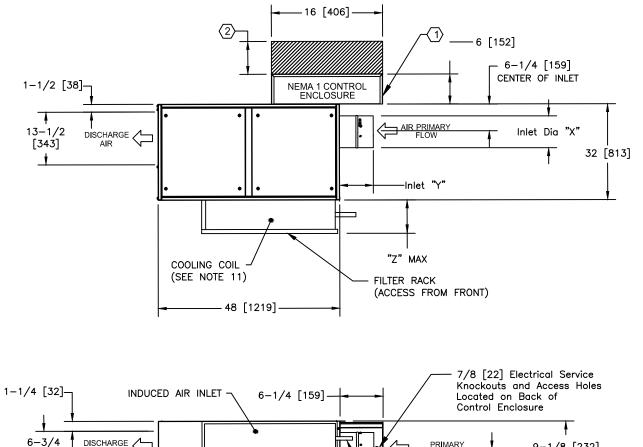
Standard Construction:

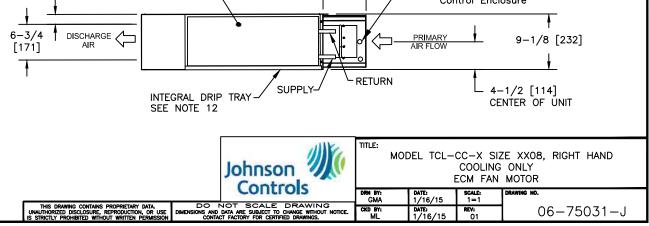
- Patented FlowStar™ multi-axis center averaging airflow sensor with external balancing taps.
- 2. Unit and primary inlet valve constructed from minimum 22 gauge galvanized steel meeting 125 hour salt spray requirements per ASTM B117.
- 3. Casing insulation complies with UL181 and NFPA 90A and is installed with no raw edges in the airstream.
- 4. Single point power connection provided.
- 5. ECM fan motor with remote or manual speed adjustment.
- 6. Motor isolated from the fan housing.
- 7. Unit assembly is ETL listed in accordance with UL/ANSI 1995 / CSA c22.2.
- 8. Full top and bottom access provided to main unit casing.
- 9. Side access to control enclosure.
- 10. Filter size is 9 [229] X 36 [914] X 1 [25].
- 11. Cooling coil has copper tubing with aluminum fins. Manual air vent & bleed valve not shown.
- 12. Integral Drip tray is non-insulated, 1/2" deep, with no drain connection per customer request. Customer is responsible for condensate management, should it occur.
- 13. A) If internal insulation is utlized in the downstream ductwork, the insulation must be secured in such a manner that no raw insulation edges are exposed to the airstream.
 B) Inlet & outlet collars should be externally insulated by others
- (in the field) if required.

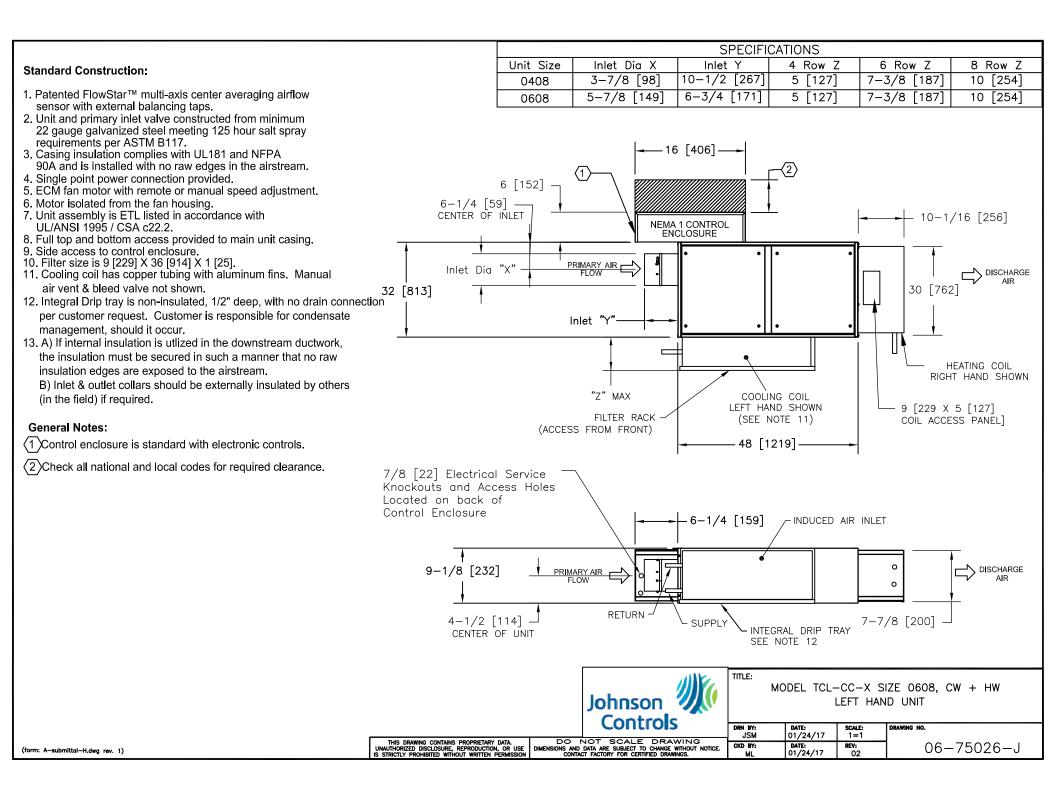
General Notes:

- (1)Control enclosure is standard with electronic controls.
- $\langle 2 \rangle$ Check all national and local codes for required clearance.

		SPECIFI	CATIONS		
Unit Size	Inlet Dia X	Inlet Y	4 Row Z	6 Row Z	8 Row Z
0408	3-7/8 [98]	10-1/2 [267]	5 [127]	7-3/8 [187]	10 [254]
0608	5-7/8 [149]	6-3/4 [171]	5 [127]	7-3/8 [187]	10 [254]







Standard Construction:				SPECIFI			
1. Patented FlowStar™ multi-axis center averaging airflow		Unit Size	Inlet Dia X 3—7/8 [98]	Inlet Y	<u>4 Row Z</u> 5 [127]	6 Row Z 7-3/8 [187]	8 Row Z 10 [254]
sensor with external balancing taps.		0408					
2. Unit and primary inlet valve constructed from minimum		0608	5-7/8 [149]	6-3/4 [171]	5 [127]	7-3/8 [187]	10 [254]
 22 gauge galvanized steel meeting 125 hour salt spray requirements per ASTM B117. 3. Casing insulation complies with UL181 and NFPA 90A and is installed with no raw edges in the airstream. 4. Single point power connection provided. 5. ECM fan motor with remote or manual speed adjustment. 6. Motor isolated from the fan housing. 7. Unit assembly is ETL listed in accordance with UL/ANSI 1995 / CSA c22.2. 8. Full top and bottom access provided to main unit casing. 9. Side access to control enclosure. 10. Filter size is 9 [229] X 36 [914] X 1 [25]. 11. Cooling coil has copper tubing with aluminum fins. Manual air vent & bleed valve not shown. 12. Integral Drip tray is non-insulated, 1/2" deep, with no drain connection per customer request. Customer is responsible for condensate management, should it occur. 13. A) If internal insulation is utilized in the downstream ductwork, the insulation must be secured in such a manner that no raw insulation edges are exposed to the airstream. B) Inlet & outlet collars should be externally insulated by others (in the field) if required. 	10-1/16 [256] 10-1/16 [256] UISCHARGE JIS] [159] OF INLET - - - - - - - - - - - - - - - - - - -
2 Check all national and local codes for required clearance.	DISCHARGE AIR AIR 7-7/8 [20		John Cor	ntrols	TLE: MODEL TCL	Knockouts an Located on B Control Enclos RIMARY AIR ↓ 9–1/4 FLOW 9–1/4 4–1/2 CENTE CC-X SIZE 0608, RIGHT HAND UNIT SCALE: □RAWING NO.	sure B [232] 1 2 [114] R OF UNIT

				SPECIFIC	CATIONS		
		Unit Size	Inlet Dia X	Inlet Y	4 Row Z	6 Row Z	8 Row Z
Standard Construction:		0408	3-7/8 [98]	10-1/2 [267]	5 [127]	7-3/8 [187]	10 [254]
1. Patented FlowStar™ multi-axis center averaging airflow		0608	5-7/8 [149]	6-3/4 [171]	5 [127]	7-3/8 [187]	10 [254]
 sensor with external balancing taps. 2. Unit and primary inlet valve and electric heater casings constructed from minimum 22 gauge galvanized steel meeting 125 hour salt spray requirements per ASTM B117. 3. Casing insulation complies with UL181 and NFPA 90A and is installed with no raw edges in the airstream. 4. Single point power connection provided. 5. ECM fan motor with remote or manual speed adjustment. 6. Motor isolated from the fan housing. 7. Unit assembly is ETL listed in accordance with UL/ANSI 1995 / CSA c22.2. 8. Full top and bottom access provided to main unit casing. 9. Side access to control enclosure. 10. Filter size is 9 [229] X 36 [914] X 1 [25]. 11. Cooling coil has copper tubing with aluminum fins. Manual air vent & bleed valve not shown. 12. Integral Drip tray is non-insulated, 1/2" deep, with no drain connection per customer request. Customer is responsible for condensate management, should it occur. 13. A) If internal insulation is utilized in such a manner that no raw insulation edges are exposed to the airstream. B) Inlet & outlet collars should be externally insulated by others (in the field) if required. 14. Heater contains primary and secondary high temperature protection. 15. Requires 5/8" flange duct connection at outlet. General Notes: ①Control enclosure is standard with electronic controls. ②Check all national and local codes for required clearance. 	32 [813]		22 [559]	24-3/4 [629]	-3/4 29] ER ER ER EE	<u> </u>	
	9-1/8 [232] PRIMARY / FLOW 4-1/2 [114] CENTER OF UNIT		SUPPLY INT SE	n 🥂 🛛		-X SIZE 0608 WITH	
	THIS DRAWING CONTAINS	PROPRIETARY DATA.		JSI	M 01/24/17	SCALE: DRAWING NO. n/a REV: 06-	75023
	THIS DRAWING CONTAINS UNAUTHORIZED DISCLOSURE, IS STRICTLY PROHIBITED WITH	REPRODUCTION, OR USE DI	MENSIONS AND DATA ARE SUBJECT TO CONTACT FACTORY FOR CERTIF	TED DRAWINGS,	ML 01/24/17	02 06-	-75023–J

	SPECIFICATIONS						
	Unit Size	Inlet Dia X	Inlet Y	4 Row Z	6 Row Z	8 Row Z	
Standard Construction:	0408	3-7/8 [98]	10-1/2 [267]	5 [127]	7-3/8 [187]	10 [254]	
1. Patented FlowStar™ multi-axis center averaging airflow	0608	5-7/8 [149]	6-3/4 [171]	5 [127]	7-3/8 [187]	10 [254]	
 1. Patented FlowStar™ multi-axis center averaging airflow sensor with external balancing taps. 2. Unit and primary inlet valve and electric heater casings constructed from minimum 22 gauge galvanized steel meeting 125 hour salt spray requirements per ASTM B117. 3. Casing insulation complies with UL181 and NFPA 90A and is installed with no raw edges in the airstream. 4. Single point power connection provided. 5. ECM fan motor with remote or manual speed adjustment. 6. Motor isolated from the fan housing. 7. Unit assembly is ETL listed in accordance with UL/ANSI 1995 / CSA c22.2. 8. Full top and bottom access provided to main unit casing. 9. Side access to control enclosure. 10. Filter size is 9 (229) X 36 [914] X 1 [25]. 11. Cooling coil has copper tubing with aluminum fins. Manual air vent & bleed valve not shown. 12. Integral Drip tray is non-insulated, 1/2" deep, with no drain connection per customer request. Customer is responsible for condensate management, should it occur. 13. A) if internal insulation is utilized in the downstream ductwork, the insulation must be secured in such a manner that no raw insulation edges are exposed to the airstream. B) Inlet & outlet collars should be externally insulated by others (in the field) if required. 14. Heater contains primary and secondary high temperature protection. 15. Requires 5/8" flange duct connection at outlet. Control enclosure is standard with electronic controls. (2) Check all national and local codes for required clearance. 	R 24-3/4 [629]	24-3/4 [629]	- 22 [559]	5 [127]	- 6 [152]	ILET	
5/8 [16] 		AIR INLET 8-1/ EGRAL DRIP TRAY -/ E NOTE 12		IODEL TCL-CC-E Wi	H-X SIZE XX08, RI	- - UNIT	
THIS DRAWING C UNAUTHORIZED DISC IS STRICTLY PROHIBIT	DNTAINS PROPRIETARY DATA. DSURE, REPRODUCTION, OR U ED WITHOUT WRITTEN PERMISS	Cor	ntrols 🛛 🕬	BY: DATE: JSM 01/24/17	ECM FAN MOTOR SCALE: 1=1 REV: 01 06	-75033-J	

Standard Construction:

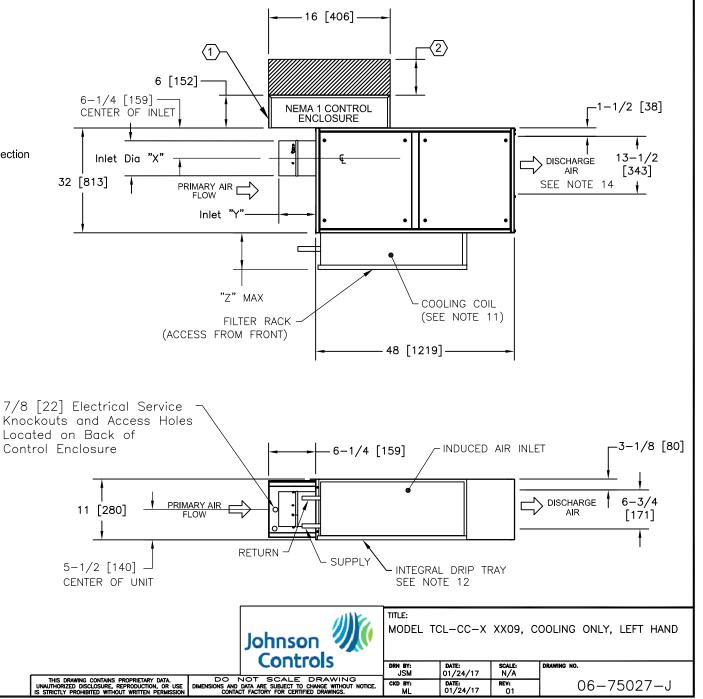
- 1. Patented FlowStar™ multi-axis center averaging airflow sensor with external balancing taps.
- 2. Unit and primary inlet valve constructed from minimum 22 gauge galvanized steel meeting 125 hour salt spray requirements per ASTM B117.
- 3. Casing insulation complies with UL181 and NFPA 90A and is installed with no raw edges in the airstream.
- 4. Single point power connection provided.
- 5. ECM fan motor with remote or manual speed adjustment.
- 6. Motor isolated from the fan housing.
- 7. Unit assembly is ETL listed in accordance with UL/ANSI 1995 / CSA c22.2.
- 8. Full top and bottom access provided to main unit casing.
- 9. Side access to control enclosure.
- 10. Filter size is 11 [280] X 36 [914] X 1 [25].
- 11. Cooling coil has copper tubing with aluminum fins. Manual air vent & bleed valve not shown.
- 12. Integral Drip tray is non-insulated, 1/2" deep, with no drain connection per customer request. Customer is responsible for condensate management, should it occur.
- 13. A) If internal insulation is utilized in the downstream ductwork, the insulation must be secured in such a manner that no raw insulation edges are exposed to the airstream.B) Inlet & outlet collars should be externally insulated by others (in the field) if required.
- 14. Down stream duct work must match outlet dimensions +1/4 / -0.

General Notes:

(1) Control enclosure is standard with electronic controls.

 $\langle 2 \rangle$ Check all national and local codes for required clearance.

SPECIFICATIONS							
Unit Size	Inlet Dia X	Inlet Y	4 Row Z	6 Row Z	8 Row Z		
0409	3-7/8 [98]	10-1/2 [267]	5 [127]	7-3/8 [187]	10 [254]		
0609	5-7/8 [149]	6-3/4 [171]	5 [127]	7-3/8 [187]	10 [254]		



Standard Construction:

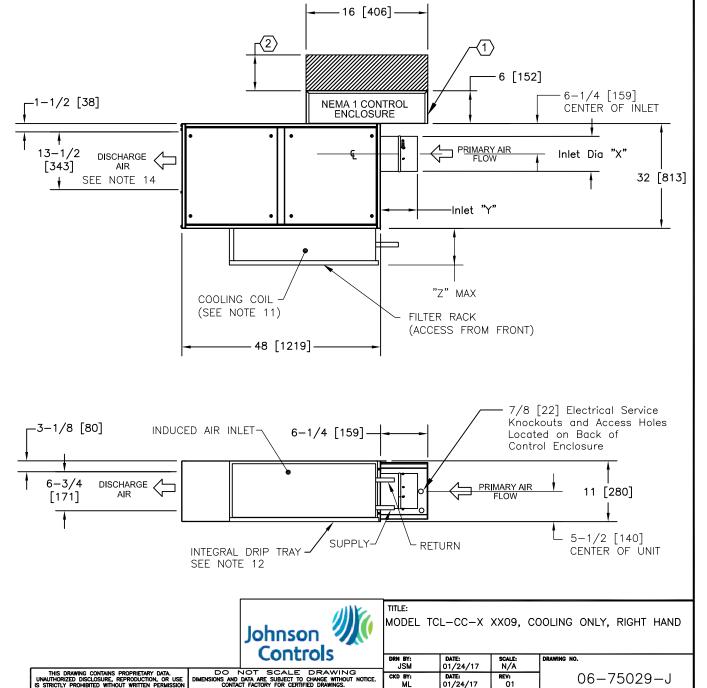
- 1. Patented FlowStar™ multi-axis center averaging airflow sensor with external balancing taps.
- 2. Unit and primary inlet valve constructed from minimum 22 gauge galvanized steel meeting 125 hour salt spray requirements per ASTM B117.
- 3. Casing insulation complies with UL181 and NFPA 90A and is installed with no raw edges in the airstream.
- 4. Single point power connection provided.
- 5. ECM fan motor with remote or manual speed adjustment.
- 6. Motor isolated from the fan housing.
- 7. Unit assembly is ETL listed in accordance with UL/ANSI 1995 / CSA c22.2.
- 8. Full top and bottom access provided to main unit casing.
- 9. Side access to control enclosure.
- 10. Filter size is 11 [280] X 36 [914] X 1 [25]. 11. Cooling coil has copper tubing with aluminum fins. Manual air vent & bleed valve not shown.
- 12. Integral Drip tray is non-insulated, 1/2" deep, with no drain connection per customer request. Customer is responsible for condensate management, should it occur.
- 13. A) If internal insulation is utilized in the downstream ductwork. the insulation must be secured in such a manner that no raw insulation edges are exposed to the airstream. B) Inlet & outlet collars should be externally insulated by others (in the field) if required.
- 14. Down stream duct work must match outlet dimensions +1/4 / -0.

General Notes:

 $\langle 1 \rangle$ Control enclosure is standard with electronic controls.

(2) Check all national and local codes for required clearance.

SPECIFICATIONS							
Unit Size	Inlet Dia X	Inlet Y	4 Row Z	6 Row Z	8 Row Z		
0409	3-7/8 [98]	10-1/2 [267]	5 [127]	7-3/8 [187]	10 [254]		
0609	5-7/8 [149]	6-3/4 [171]	5 [127]	7-3/8 [187]	10 [254]		



			SPECIFIC			
Standard Construction:	Unit Size	Inlet Dia X	Inlet Y	4 Row Z	6 Row Z	8 Row Z
1. Patented FlowStar™ multi-axis center averaging airflow	0409	3-7/8 [98]	10-1/2 [267]	5 [127]	7-3/8 [187]	10 [254]
sensor with external balancing taps.	0609	5-7/8 [149]	6-3/4 [171]	5 [127]	7-3/8 [187]	10 [254]
 sensor with external balancing taps. 2. Unit and primary inlet valve constructed from minimum 22 gauge galvanized steel meeting 125 hour salt spray requirements per ASTM B117. 3. Casing insulation complies with UL181 and NFPA 90A and is installed with no raw edges in the airstream. 4. Single point power connection provided. 5. ECM fan motor with remote or manual speed adjustment. 6. Motor isolated from the fan housing. 7. Unit assembly is ETL listed in accordance with UL/ANSI 1995 / CSA c22.2. 8. Full top and bottom access provided to main unit casing. 9. Side access to control enclosure. 10. Filter size is 9 [229] X 36 [914] X 1 [25]. 11. Cooling coil has copper tubing with aluminum fins. Manual air vent & bleed valve not shown. 12. Integral Drip tray is non-insulated, 1/2" deep, with no drain connection per customer request. Customer is responsible for condensate management, should it occur. 13. A) If internal insulation is utlized in the downstream ductwork, the insulation must be secured in such a manner that no raw insulation edges are exposed to the airstream. B) Inlet & outlet collars should be externally insulated by others (in the field) if required. 14. Down stream duct work must match outlet dimensions +1/4" / - 0". 	6 [152] — =1/4 [159] — ENTER OF INLET Inlet Dia "X" — [813] —		MA 1 CONTROL ENCLOSURE	-(2) 	→ 10−1/1 30 [762] HE RIGHT 9 [229]	$\begin{array}{c c} 10 [254] \\ \hline \\ 6 [256] \\ \hline \\ \hline \\ \\ \hline \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ $
Knocko Locatec Control 11	2] Electrical Servic on Back of Enclosure [279] PRIM [279] PRIM /2 [140] J IFER OF UNIT	ARY AIR LOW RETURN		GRAL DRIP TRAY NOTE 12 TLE: MODEL TCL	0 0	DISCHARGE AIR 7-7/8 [200] CW + HW
(form: A-submittal-H dwo rev. 1) UNAUTHORIZE	WING CONTAINS PROPRIETARY DATA. DISCLOSURE, REPRODUCTION, OR ROHIBITED WITHOUT WRITTEN PERMIS	USE DIMENSIONS AND DATA ARE SUBJ	ALE DRAWING IECT TO CHANGE WITHOUT NOTICE.	JSM 01/24/17 KD BY: DATE: ML 01/24/17		6-75028-J

SPECIFICATIONS

Standard Construction:				SPECIFI	CATIONS		
		Unit Size	Inlet Dia X	Inlet Y	4 Row Z	6 Row Z	8 Row Z
 Patented FlowStar™ multi-axis center averaging airflow sensor with external balancing taps. 		0409	3-7/8 [98]	10-1/2 [267]	5 [127]	7-3/8 [187]	10 [254]
2. Unit and primary inlet valve constructed from minimum		0609	5-7/8 [149]	6-3/4 [171]	5 [127]	7-3/8 [187]	10 [254]
 Unit and primary inlet valve constructed from minimum 22 gauge galvanized steel meeting 125 hour salt spray requirements per ASTM B117. Casing insulation complies with UL181 and NFPA 90A and is installed with no raw edges in the airstream. Single point power connection provided. ECM fan motor with remote or manual speed adjustment. Motor isolated from the fan housing. Unit assembly is ETL listed in accordance with UL/ANSI 1995 / CSA c22.2. Full top and bottom access provided to main unit casing. Side access to control enclosure. Filter size is 9 [229] X 36 [914] X 1 [25]. Cooling coil has copper tubing with aluminum fins. Manual air vent & bleed valve not shown. Integral Drip tray is non-insulated, 1/2" deep, with no drain connection per customer request. Customer is responsible for condensate management, should it occur. A) If internal insulation is utilized in the downstream ductwork, the insulation must be secured in such a manner that no raw insulation edges are exposed to the airstream. B) Inlet & outlet collars should be externally insulated by others (in the field) if required. Down stream duct work must match outlet dimensions +1/4" / - 0". General Notes: Control enclosure is standard with electronic controls. Check all national and local codes for required clearance. 	10-1/16 [DISCHARGE AIR 30 SEE NOTE 14 HEATING COIL LEFT HAND SHO 9 [229] X COIL ACCES	256]	5-7/8 [149]) 6 [152] 6-1/4 [159 CENTER OF ARY Inlet Dia "X 1 3 (" 1 7 "Z" MAX)] INLET
	DISCHARGE	0	John	ntrols	RETURN	FLOW	Access Holes k of (279) 1/2 [140] ITER OF UNIT

Standard Construction:

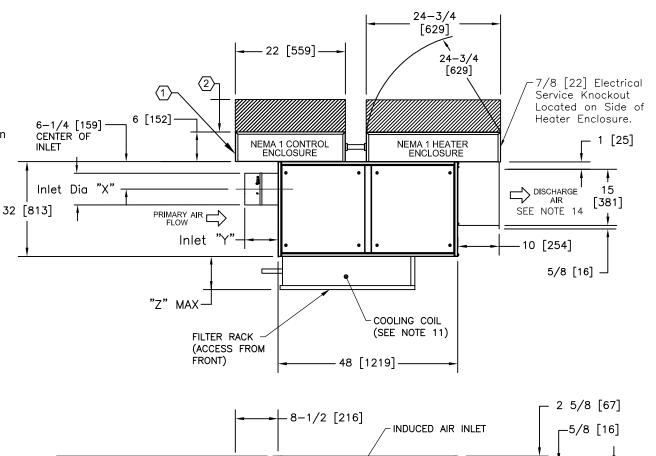
- 1. Patented FlowStar™ multi-axis center averaging airflow sensor with external balancing taps.
- 2. Unit and primary inlet valve constructed from minimum 22 gauge galvanized steel meeting 125 hour salt spray requirements per ASTM B117.
- 3. Casing insulation complies with UL181 and NFPA 90A and is installed with no raw edges in the airstream.
- 4. Single point power connection provided.
- 5. ECM fan motor with remote or manual speed adjustment.
- 6. Motor isolated from the fan housing.
- 7. Unit assembly is ETL listed in accordance with UL/ANSI 1995 / CSA c22.2.
- 8. Full top and bottom access provided to main unit casing.
- 9. Side access to control enclosure.
- 10. Filter size is 11 [280] X 36 [914] X 1 [25].
- 11. Cooling coil has copper tubing with aluminum fins. Manual air vent & bleed valve not shown.
- 12. Integral Drip tray is non-insulated, 1/2" deep, with no drain connection per customer request. Customer is responsible for condensate management, should it occur.
- 13. A) If internal insulation is utilized in the downstream ductwork. the insulation must be secured in such a manner that no raw insulation edges are exposed to the airstream. B) Inlet & outlet collars should be externally insulated by others (in the field) if required.
- 14. Down stream duct work must match outlet dimensions +1/4 / -0.

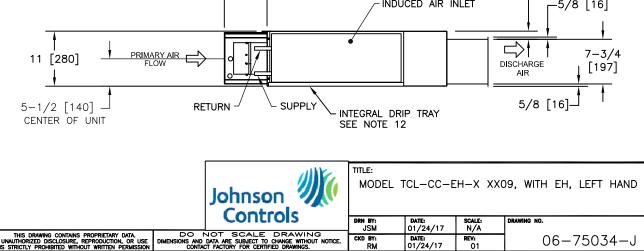
General Notes:

 $\langle 1 \rangle$ Control enclosure is standard with electronic controls.

 $\langle 2 \rangle$ Check all national and local codes for required clearance.

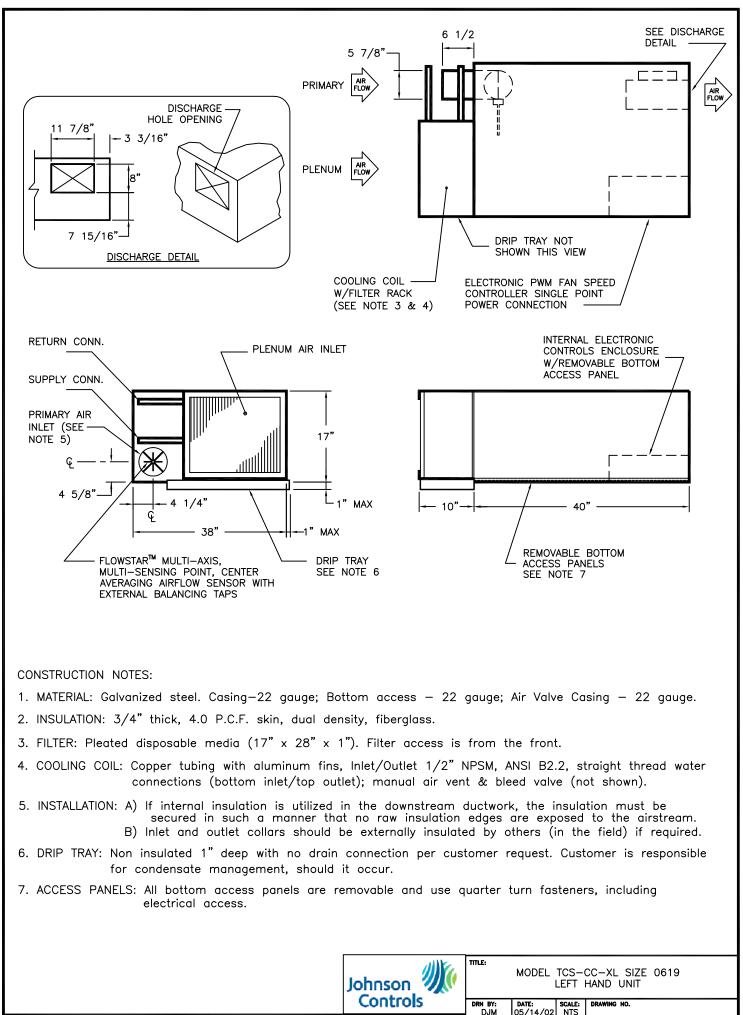
SPECIFICATIONS									
	Unit Size	Inlet Dia X	Inlet Y	4 Row Z	6 Row Z	8 Row Z			
	0409	3-7/8 [98]	10-1/2 [267]	5 [127]	7-3/8 [187]	10 [254]			
	0609	5-7/8 [149]	6-3/4 [171]	5 [127]	7-3/8 [187]	10 [254]			





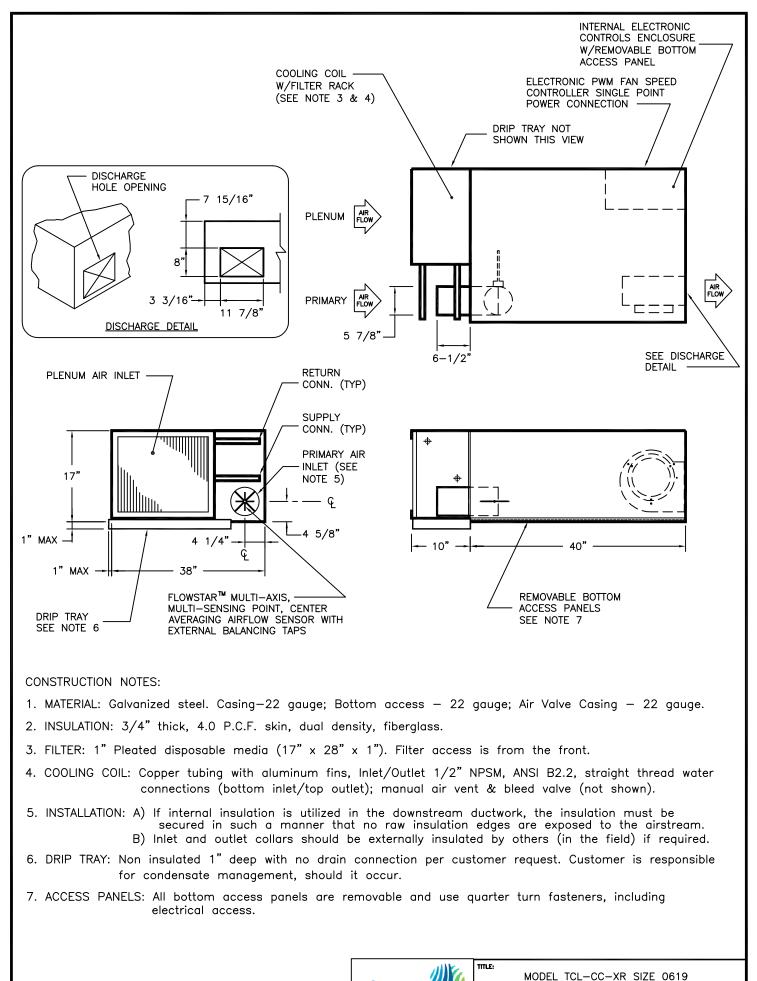
REV: 01

 Standard Construction: 1. Patented FlowStar™ multi-axis center averaging airflow sensor with external balancing taps. 2. Unit and primary inlet valve constructed from minimum 22 gauge galvanized steel meeting 125 hour salt spray requirements per ASTM B117. 3. Casing insulation complies with UL181 and NFPA 90A and is installed with no raw edges in the airstream. 4. Single point power connection provided. 5. ECM fan motor with remote or manual speed adjustment. 6. Motor isolated from the fan housing. 7. Unit assembly is ETL listed in accordance with UL/ANSI 1995 / CSA c222. 8. Full top and bottom access provided to main unit casing. 9. Side access to control enclosure. 10. Filter size is 11 [280] X 36 [914] X 1 [25]. 11. Cooling coli has copper tubing with aluminum fins. Manual air vent & bleed valve not shown. 	6 Row Z 8 Row Z 7-3/8 [187] 10 [254] 7-3/8 [187] 10 [254]
 1. Patented FlowStar™ multi-axis center averaging airflow sensor with external balancing taps. 2. Unit and primary inlet valve constructed from minimum 22 gauge galvanized steel meeting 125 hour salt spray requirements per ASTM B117. 3. Casing insulation complies with UL181 and NFPA 90A and is installed with no raw edges in the airstream. 4. Single point power connection provided. 5. ECM fan motor with remote or manual speed adjustment. 6. Motor isolated from the fan housing. 7. Unit assembly is ETL listed in accordance with UL/ANSI 1995 / CSA c22.2. 8. Full top and bottom access provided to main unit casing. 9. Side access to control enclosure. 10. Filter size is 11 [280] X 36 [914] X 1 [25]. 11. Conting control the forume the forum th	7-3/8 [187] 10 [254] 7-3/8 [187] 10 [254]
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10. Filter size is 11 [280] X 36 [914] X 1 [25].	
11 Cooling coil has connertubing with duminum fine. Manual to the [70]	6-1/4 [150]
air vent & bleed valve not shown.	CENTER OF INLET
12. Integral Drip tray is non-insulated, 1/2" deep, with no drain connection per customer request. Customer is responsible for condensate	<u>+</u>
	Inlet Dia "X"
13. A) If internal insulation is utilized in the downstream ductwork, [381]	I
the insulation must be secured in such a manner that no raw	PRIMARY AIR 32 [813] FLOW I
(in the field) if required.	llet "Y"
14. Down stream duct work must match outlet dimensions +1/4 / -0.	I
General Notes:	-
(1) Control enclosure is standard with electronic controls.	
	IAX
	FROM FRONT)
<mark>→</mark> 48 [1219]	
<u> </u>	
5 (8 [16]	
$\begin{bmatrix} -5/8 \ [16] \\ \text{INDUCED AIR INLET} \\ 8-1/2 \ [216] \\ + - + \end{bmatrix}$	
	ı †
	PRIMARY AIR 11 [280]
	<u>+</u>
5/8 [16]	└ 5-1/2 [140]
5/8 [16] SEE NOTE 12	CENTER OF UNIT
	-EH-X XX09, WITH EH, RIGHT HAND
Johnson 🥂	
Controls DRN BY: DATE:	SCALE: DRAWING NO.
THIS DRAWING CONTAINS PROPRIETARY DATA. UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRUCTLY PROTOCITION OF USES ON CONTACT FACTORY FOR CERTIFIED DRAWINGS. CONTACT FACTORY FOR CERTIFIED DRAWINGS.	
UNAUTHORIZZED DISCLOSURE, REPRODUCTION, OR USE DIMENSIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE. IS STRUCTLY PROHIBITED WITHOUT WRITTEN PERMISSION CONTACT FACTORY FOR CERTIFIED DRAWINGS. ML 01/24,	01 00-75055-0

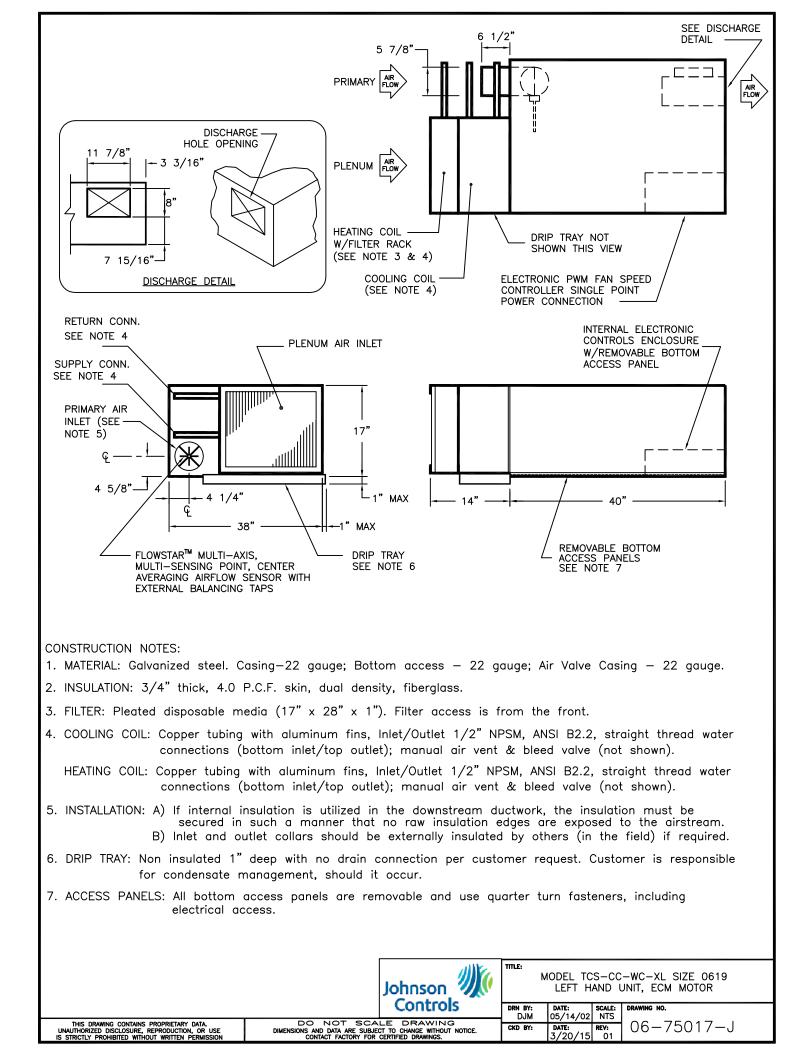


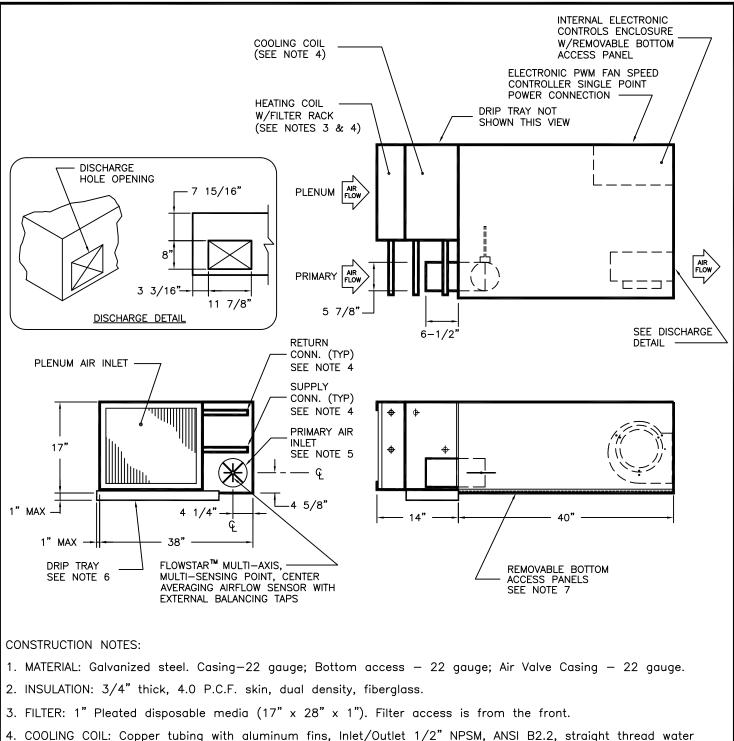
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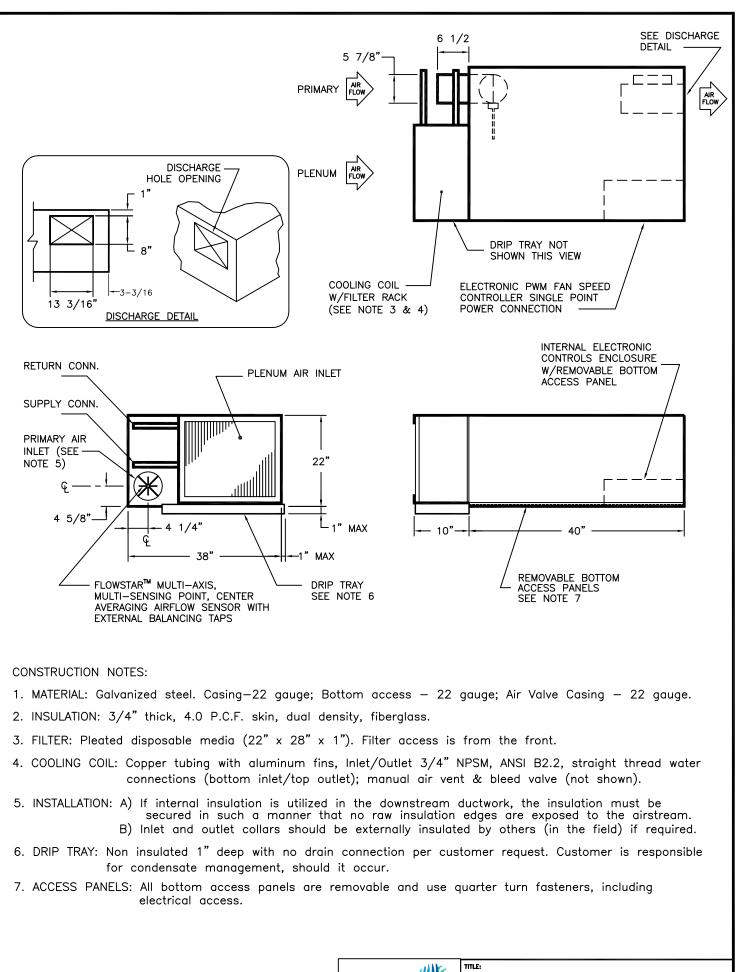
		Johnson		F	RIGHT	HAND UNIT
		Controls	DRN BY: DJM	DATE: 05/14/02		DRAWING NO.
THIS DRAWING CONTAINS PROPRIETARY DATA. UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRICTLY PROHIBITED WITHOUT WRITTEN PERMISSION	DO NOT SCAI DIMENSIONS AND DATA ARE SUBJEC CONTACT FACTORY FOR (T TO CHANGE WITHOUT NOTICE.	CKD BY:	DATE: 11/10/04	REV:	06-80014-J



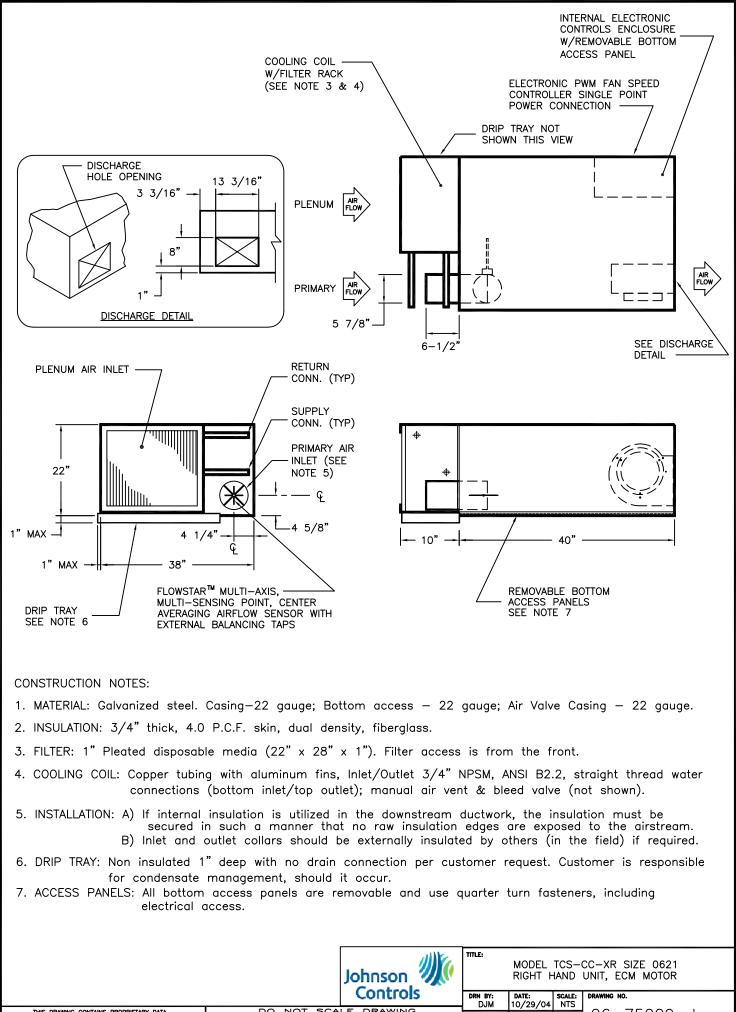


- connections (bottom inlet/top outlet); manual air vent & bleed valve (not shown).
- HEATING COIL: Copper tubing with aluminum fins, Inlet/Outlet 1/2" NPSM, ANSI B2.2, straight thread water connections (bottom inlet/top outlet); manual air vent & bleed valve (not shown).
- 5. INSTALLATION: A) If internal insulation is utilized in the downstream ductwork, the insulation must be secured in such a manner that no raw insulation edges are exposed to the airstream.
 B) Inlet and outlet collars should be externally insulated by others (in the field) if required.
- 6. DRIP TRAY: Non insulated 1" deep with no drain connection per customer request. Customer is responsible for condensate management, should it occur.
- 7. ACCESS PANELS: All bottom access panels are removable and use quarter turn fasteners, including electrical access.

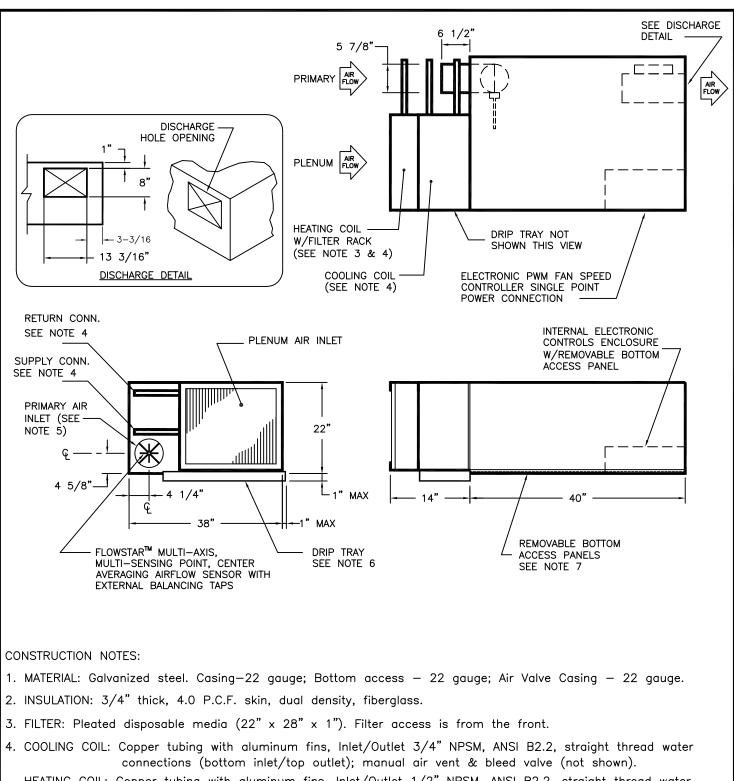
		Johnson	TITLE: N			-WC-XR SIZE 0619 UNIT, ECM MOTOR
		Controls	DRN BY: DJM	DATE: 05/14/02	SCALE: NTS	DRAWING NO.
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		Johnson				CC-XL SIZE 0621 JNIT, ECM MOTOR
		Controls	DRN BY: DJM	DATE: 10/29/04		DRAWING NO.
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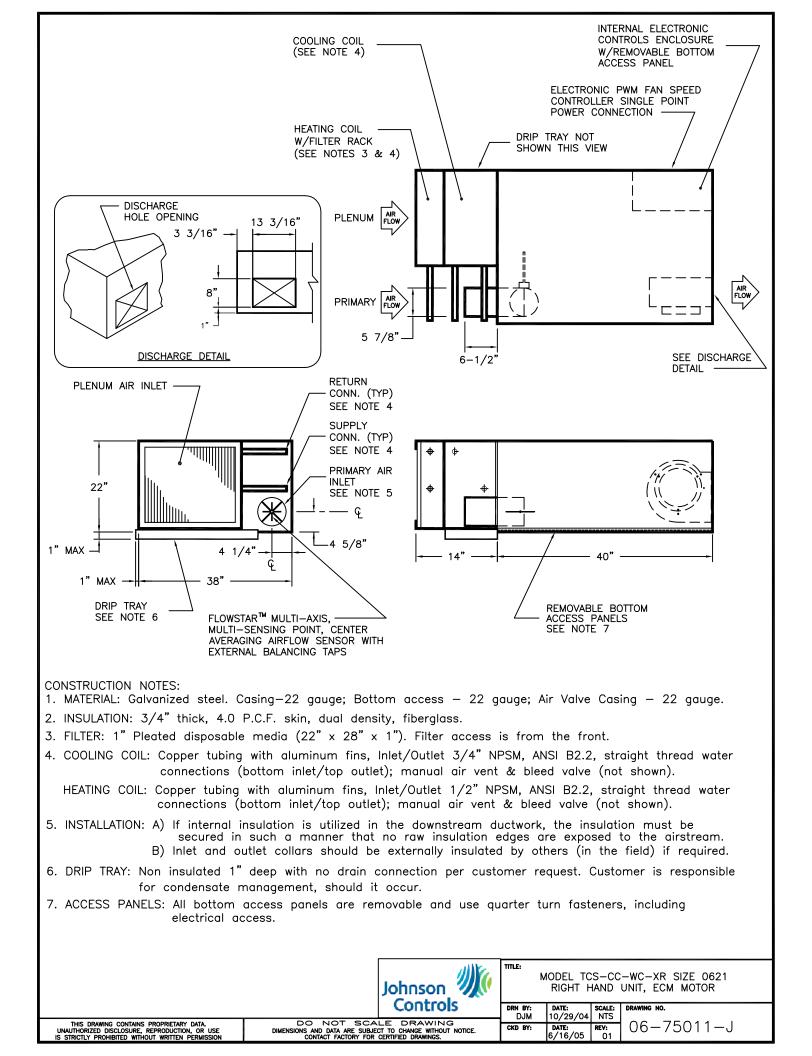
THIS DRAWING CONTAINS PROPRIETARY DATA. DO NOT SCALE DRAWING UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRICTLY PROHIBITED WITHOUT WRITTEN PERMISSION CONTACT FACTORY FOR CERTIFIED DRAWINGS.	DATE: REV: 03/20/15 01	06-75009-0
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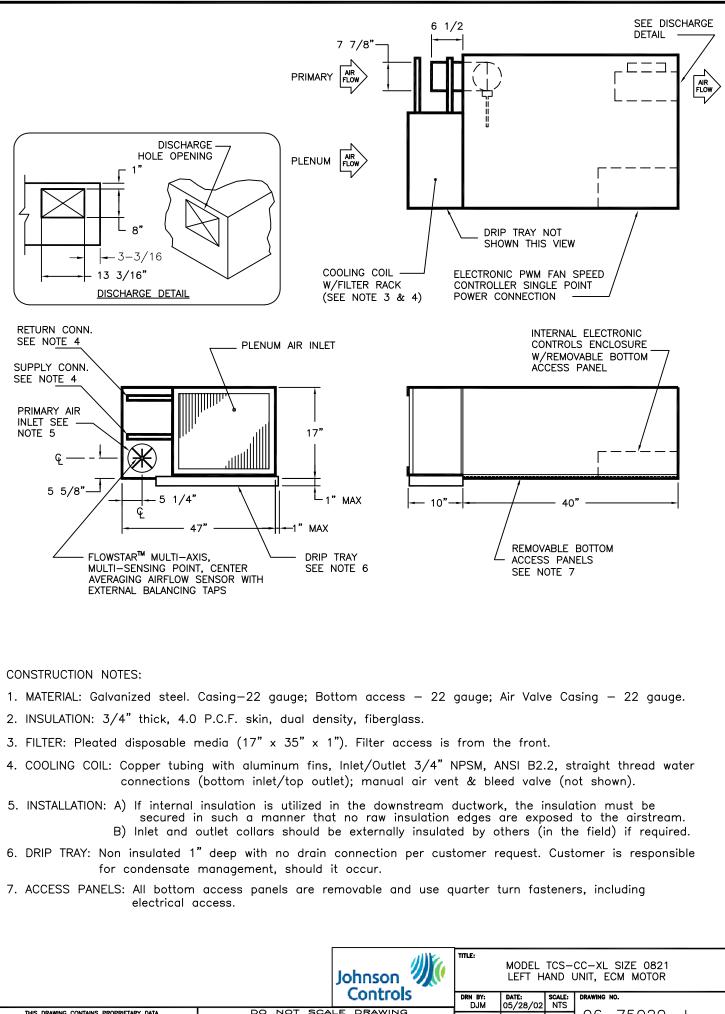


HEATING COIL: Copper tubing with aluminum fins, Inlet/Outlet 1/2" NPSM, ANSI B2.2, straight thread water connections (bottom inlet/top outlet); manual air vent & bleed valve (not shown).

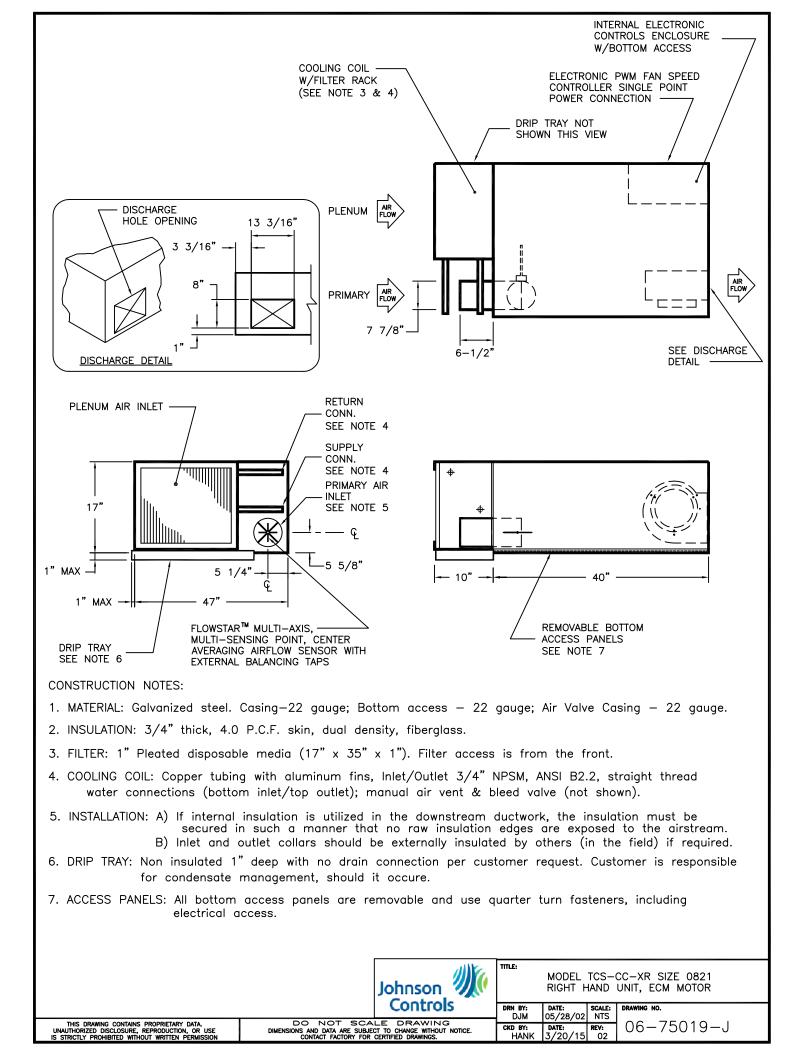
- 5. INSTALLATION: A) If internal insulation is utilized in the downstream ductwork, the insulation must be secured in such a manner that no raw insulation edges are exposed to the airstream.
 B) Inlet and outlet collars should be externally insulated by others (in the field) if required.
- 6. DRIP TRAY: Non insulated 1" deep with no drain connection per customer request. Customer is responsible for condensate management, should it occur.
- 7. ACCESS PANELS: All bottom access panels are removable and use quarter turn fasteners, including electrical access.

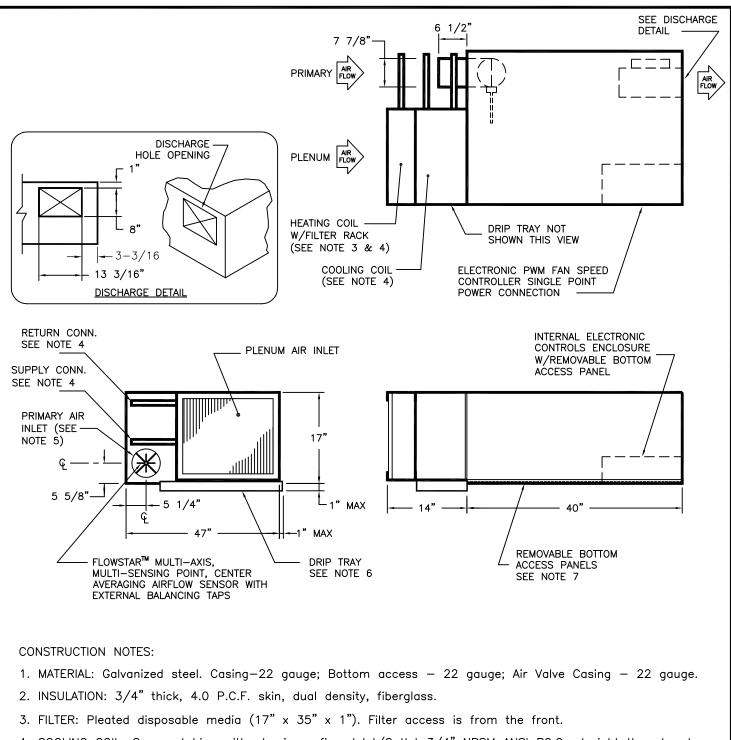
		Johnson	title: N			WC-XL SIZE 0621 JNIT, ECM MOTOR
		Controls	DRN BY: DJM	DATE: 10/29/04	SCALE: NTS	DRAWING NO.
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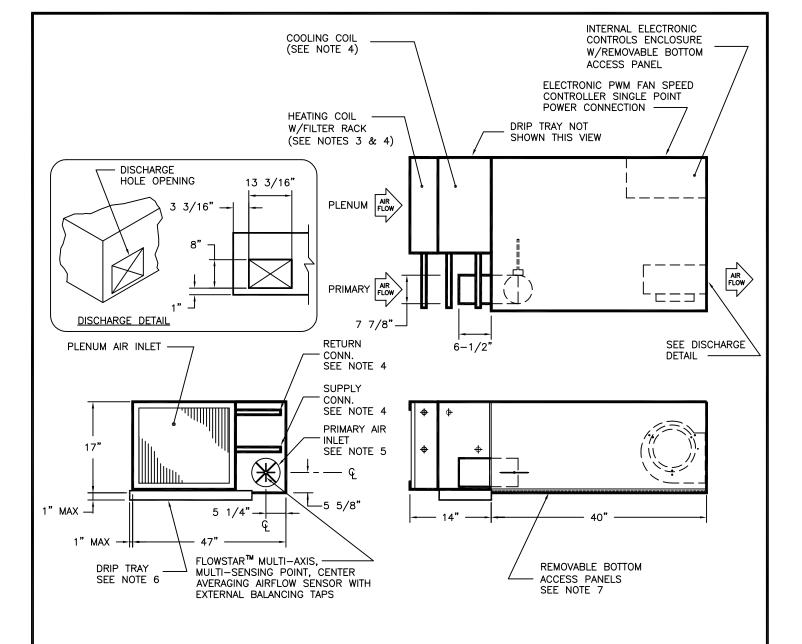
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- 4. COOLING COIL: Copper tubing with aluminum fins, Inlet/Outlet 3/4" NPSM ANSI B2.2, straight thread water connections (bottom inlet/top outlet); manual air vent & bleed valve (not shown).
- HEATING COIL: Copper tubing with aluminum fins, Inlet/Outlet 1/2" NPSM, ANSI B2.2, straight thread water connections (bottom inlet/top outlet); manual air vent & bleed valve (not shown).
- 5. INSTALLATION: A) If internal insulation is utilized in the downstream ductwork, the insulation must be secured in such a manner that no raw insulation edges are exposed to the airstream.
- B) Inlet and outlet collars should be externally insulated by others (in the field) if required.
 6. DRIP TRAY: Non insulated 1" deep with no drain connection per customer request. Customer is responsible for condensate management, should it occur.
- 7. ACCESS PANELS: All bottom access panels are removable and use quarter turn fasteners, including electrical access.

		Johnson 💓	TITLE: V			-WC-XR SIZE 0821 JNIT, ECM MOTOR
		Controls	DRN BY: DJM	DATE: 05/28/02	SCALE: NTS	DRAWING NO.
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CONSTRUCTION NOTES:

- 1. MATERIAL: Galvanized steel. Casing-22 gauge; Bottom access 22 gauge; Air Valve Casing 22 gauge.
- 2. INSULATION: 3/4" thick, 4.0 P.C.F. skin, dual density, fiberglass.
- 3. FILTER: 1" Pleated disposable media (17" x 35" x 1"). Filter access is from the front.
- 4. COOLING COIL: Copper tubing with aluminum fins, Inlet/Outlet 3/4" NPSM ANSI B2.2, straight thread water connections (bottom inlet/top outlet); manual air vent & bleed valve (not shown).
 - HEATING COIL: Copper tubing with aluminum fins, Inlet/Outlet 1/2" NPSM, ANSI B2.2, straight thread water connections (bottom inlet/top outlet); manual air vent & bleed valve (not shown).
- 5. INSTALLATION: A) If internal insulation is utilized in the downstream ductwork, the insulation must be secured in such a manner that no raw insulation edges are exposed to the airstream.
 B) Inlet and outlet collars should be externally insulated by others (in the field) if required.
- 6. DRIP TRAY: Non insulated 1" deep with no drain connection per customer request. Customer is responsible for condensate management, should it occur.
- 7. ACCESS PANELS: All bottom access panels are removable and use quarter turn fasteners, including electrical access.

		Johnson	MODEL TCS-CC-WC-XR SIZE 0821 RIGHT HAND UNIT, ECM MOTOR			
		Controls	DRN BY: NBooz	DATE: 05/28/02	SCALE: NTS	DRAWING NO.
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DOAS Series Flow Fan Powered Terminal Guide Specifications

GENERAL

Furnish and install Johnson Controls Model TCL-CC-X (Low Height), TCS-CC-X (Standard Height), Series Flow Constant Volume Fan Powered Terminals of the sizes and capacities scheduled. Units shall be ETL listed. Terminals with electric heat shall be listed as an assembly.

The entire unit shall be designed and built as a single unit. Field-assembled components or built-up terminals employing components from multiple manufacturers are not acceptable.

CONSTRUCTION

Terminals shall be constructed of not less than 20-gauge galvanized steel, able to withstand a 125 hour salt spray test per ASTM B-117. Casing shall have bottom access to gain access to the cooling coil, primary air valve, and fan assembly. The opening shall be sufficiently large to allow complete removal of the fan if necessary. All appurtenances including control assemblies, control enclosures, sensible chilled water coils, hot water heating coils, and electric heating coils shall not extend beyond the top or bottom of the unit casing.

(Optional: Provide quarter-turn bottom access panel fasteners.)

FIBERGLASS INSULATION (Standard for TCS-CC-X)

Casing shall be internally lined with 3/4" thick fiberglass insulation rated for a maximum air velocity of 5000 f.p.m. Maximum thermal conductivity shall be .24 (BTU • in) / (hr • ft2 • °F). Insulation must meet all requirements of ASTM C1071 (including C665), UL 181 for erosion, and carry a 25/50 rating for flame spread/smoke developed per ASTM E-84, UL 723 and NFPA 90A.

CLOSED CELL INSULATION (Standard for TCL-CC-X; Option for TCS-CC-X)

Casing shall be internally lined with [1/2" thick Model TCL-CC-X] [3/4" thick Model TCS-CC-X] Elastomeric Closed Cell Foam Insulation and shall conform to UL 181 for erosion, NFPA 90A for fire, smoke and melting, and comply with a 25/50 Flame Spread and Smoke Developed Index per ASTM E-84 or UL 723. Additionally, insulation shall comply with Antimicrobial Performance Rating of 0, no observed growth, per ASTM G-21. Polyethylene insulation is not acceptable.

PRIMARY AIR VALVE

Rectangular shaped primary air valves shall consist of minimum 18-gauge galvanized steel. Cylindrically shaped primary air valves shall consist of minimum 22-gauge galvanized steel and include embossment rings for rigidity. The damper blade shall be connected to a solid shaft by means of an integral molded sleeve which does not require screw or bolt fasteners. The shaft shall be manufactured of a low thermal conducting composite material, and include a molded damper position indicator visible from the exterior of the unit. The damper shall pivot in self-lubricating bearings. The valve assembly shall include internal mechanical stops for both full open and closed positions. The damper blade seal shall be secured without use of adhesives. The air valve leakage shall not exceed 1% of maximum inlet rated airflow at 3" W.G. inlet pressure for cylindrical valves. Rectangular valve leakage shall not exceed 2% of maximum inlet rated airflow at 3" W.G. inlet pressure.

PRIMARY AIRFLOW SENSOR

For inlet diameters 6" or greater, the differential pressure airflow sensor shall traverse the duct along two perpendicular diameters. Cylindrically shaped inlets shall utilize the equal cross sectional area or log-linear traverse method. Single axis sensor shall not be acceptable for duct diameters 6" or larger. A minimum of 12 total pressure sensing points shall be utilized. The total pressure inputs shall be averaged using a pressure chamber located at the center of the sensor. A sensor that delivers the differential pressure signal from one end of the sensor is not acceptable. The sensor shall output an amplified differential pressure signal that is at least 2.3 times the equivalent velocity pressure signal obtained from a conventional pitot tube. The sensor shall develop a differential pressure of 0.015" w.g. at an air velocity of < 325 FPM. Documentation shall be submitted which substantiates this requirement. Balancing taps and airflow calibration charts shall be provided for field airflow measurements.

DOAS Series Flow Fan Powered Terminal Guide Specifications

FAN ASSEMBLY

The unit fan shall utilize a forward curved, dynamically balanced, galvanized wheel with a direct drive motor. The fan motor shall be un-pluggable from the electrical leads at the motor case for simplified removal. The motor shall be mounted to the fan housing using rubber grommets to minimize vibration transfer.

Fan motor shall be ECMTM. Motor shall be brushless DC controlled by an integral controller / inverter that operates the wound stator and senses rotor position to electronically commutate the stator. Motor shall be permanent magnet type with near-zero rotor losses designed for synchronous rotation. The motor shall utilize permanently lubricated ball bearings. Motor shall maintain minimum 70% efficiency over the entire operating range. Motor speed control shall be accomplished through a PWM (pulse width modulation) controller specifically designed for compatibility with the ECMTM. The speed controller shall have terminals for field verification of fan capacity utilizing a digital volt meter. A calibration graph shall be supplied indicating Fan CFM verses DC Volts.

CHILLED WATER SENSIBLE COOLING COIL & DRIP TRAY

Terminal shall include an integral chilled water sensible cooling coil. The coil shall be manufactured by the terminal unit manufacturer and shall have a minimum 22-gauge galvanized sheet metal casing. Coil shall be constructed of aluminum fins with full fin collars mechanically fixed to copper tubes to assure accurate fin spacing and maximum heat transfer. A galvanized steel drip tray shall be provided, factory installed underneath the sensible cooling coil. Each coil shall be hydrostatically tested at 450 PSIG, and rated for a maximum 300 PSIG working pressure at 200°F.

HOT WATER COIL

Terminal shall include an integral hot water coil where indicated on the plans. The coil shall be manufactured by the terminal unit manufacturer and shall have a minimum 22-gauge galvanized sheet metal casing. Coil shall be constructed of aluminum fins with full fin collars mechanically fixed to copper tubes to assure accurate fin spacing and maximum heat transfer. Each coil shall be hydrostatically tested at 450 PSIG, and rated for a maximum 300 PSIG working pressure at 200°F. Coils shall incorporate a built in, flush mounted access plate, allowing bottom access to coil.

ELECTRIC HEAT (TCL Only)

Terminal shall include an integral electric heater where indicated on the plans. Heater shall be manufactured by the terminal unit manufacturer. The heater cabinet shall be constructed of not less than 20-gauge galvanized steel. Heater shall have a hinged access panel for entry to the controls.

Heater shall be furnished with all controls necessary for safe operation and full compliance with UL 1995 and National Electric Code requirements. Heater shall have a single point electrical connection (<u>optional</u>: door interlocking fused disconnect switch). It shall include magnetic contactors (<u>optional</u>: staged solid state relays), (<u>optional</u>: airflow switch), primary disc-type automatic reset high temperature limit, secondary high limit(s), Ni-Chrome elements and fusing per UL and NEC. Heater shall have complete wiring diagram with label indicating power requirement and kW output. Heater shall be interlocked with fan terminal so as to preclude operation of the heater when the fan is not running.

ELECTRICAL

Terminals shall have a single point power connection. (Optional: toggle disconnect and motor fusing for units without electric heat).

FILTERS

Terminals shall include a filter rack and 1" thick disposable fiberglass filter (optional: MERV 8 filter).

CONTROLS COORDINATION

Furnish a NEMA 1 control enclosure with 24-volt transformer and factory mount and wire DDC controller and primary air damper actuator provided by automatic temperature control contractor. [Model TCS-CC-X, primary air actuator must be separate component and NOT integral to the controller.]



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